## UNITED STATES

SECURITIES AND EXCHANGE COMMISSION WASHINGTON, D.C. 20549

FORM 13F

FORM 13F COVER PAGE

Report for the Calendar Year or Quarter Ended: June 30, 2008
Check here if Amendment [ ]; Amendment Number:
This Amendment (Check only one.): [ ] is a restatement $\quad$ [ ] adds new holdings entries.

## Institutional Investment Manager Filing this Report:

Name: The Cincinnati Specialty Underwriters Insurance Company
Address: 6200 South Gilmore Road
Fairfield, Ohio 45014
13F File Number: 28-12741
The institutional investment manager filing this report and the person by whom it is signed hereby represent that the person signing the report is authorized to submit it, that all information contained herein is true, correct and complete, and that it is understood that all required items, statements, schedules, lists, and tables, are considered integral parts of this form.

Person Signing the Report on Behalf of Reporting Manager:
Name: Kenneth W. Stecher
Title: President and Chief Executive Officer
Phone: (513) 870-2000
Signature, Place and Date of Signing:
/s/ Kenneth W. Stecher
Fairfield, Ohio August 8, 2008

Report Type (Check only one.):
[X] 13F HOLDINGS REPORT. (Check here if all holdings of this reporting manager are reported in this report.)
[ ] 13F NOTICE. (Check here if no holdings reported are in this report, and all holdings are reported by other reporting manager(s).)
[ ] 13F COMBINATION REPORT. (Check here if a portion of the holdings for this reporting manager are reported in this report and a portion are reported by other reporting manager(s).)

List of other Managers Reporting for this Manager: N/A

## Report Summary:




